



DATE: November 9, 1992

TO: District Engineers
District Field/Construction Engineers
Resident/Project Engineers

FROM: Gerald D. Dobie
Engineer of Construction

SUBJECT: **CONSTRUCTION INFORMATIONAL MEMORANDUM 1992-23**
Bolted Connections - Steel Sign Trusses

This is a reminder that Standard Specifications 6.26.11 and 5.04.35(c) and the Standard Plans require that high strength bolts which are used to make the connections in steel trusses shall be tightened using the "Turn-of-Nut Tightening Method." Torque wrenches are not to be used. Special Provision 8.07(A) "Sign Support and Light Standard Anchor Bolts" will continue to be used for tightening the anchor bolts.

Engineer of Construction

GDD:PAL:jd

cc: Staff Engineers
Staff Technicians
S. Olszewski
S. Wehrle
Engineering Services Division
M & T Division
Design Division
MRBA
MAPA
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Index Subject: Traffic Control